



IN THE NAME OF ALLAH,  
THE MERCIFUL AND THE GRACIOUS



669  
E.M.

# Fundamentals of Extractive Metallurgy

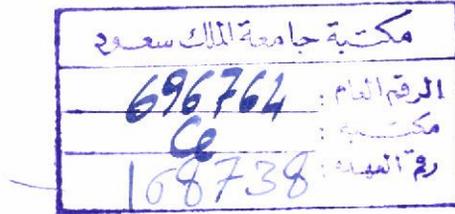
**Mohamed Ezz El-Dahshan**

*Professor, Department of Chemical Engineering  
College of Engineering, King Saud University*



**University Libraries, King Saud University**

P.O. Box 22480, Riyadh 11495, Saudi Arabia



669 King Fahd National Library Classification  
D 139  
1993 El-Dahshan, Mohamed Ezz  
Fundamentals of Extractive Metallurgy/  
M.E. El-Dahshan. – Riyadh : University  
Libraries, King Saud University, 1993  
362p. ; 22×28 cm.  
ISBN 9960-05-024-6  
ISBN 9960-05-025-4  
1. Metallurgy 2.  
I. Title

Deposit No.: 0991/14 on A.H. 12/7/1414

This book has been refereed by a committee of specialists appointed by the Academic Council of the University. The Council sanctioned its publication in its second session of the academic year A.H. 1408/1409, convened on 21/2/ A.H. 1409 (2/10/1988).



**To my wife**

*for her support and help during the course  
of this work, and for her patience during the  
writing of many other works*



# Contents

	Page
Preface .....	xi
<b>Chapter 1 : Introduction</b> .....	1
1.1 Size of the Deposit .....	1
1.2 Richness of the Ore .....	2
1.3 Location .....	2
1.4 Composition of Associated Gangue .....	2
1.5 Treatment and Preparation .....	3
<b>Chapter 2 : Metals: Ores, Properties and Uses</b> .....	9
2.1 Primary Metal Ores and Their Mining .....	9
2.2 Secondary Metal Ores .....	10
2.3 Aluminium .....	11
2.4 Cobalt .....	12
2.5 Copper .....	13
2.6 Gold .....	14
2.7 Iron .....	16
2.8 Lead .....	18
2.9 Magnesium .....	19
2.10 Nickel .....	20
2.11 Silver .....	21
2.12 Tin .....	23
2.13 Titanium .....	24
2.14 Tungsten .....	26
2.15 Uranium .....	27
2.16 Zinc .....	29
<b>Chapter 3: Mineral Dressing</b> .....	31
3.1 Comminution .....	31
3.2 Screening .....	36
3.3 Classification .....	40
3.4 Concentration .....	42
3.5 Drying .....	52
3.6 Calcining .....	55
3.7 Roasting .....	58
3.8 Agglomeration .....	64

	<b>Page</b>
3.9 Scrap Classification and Preparation .....	70
3.10 Problems .....	71
<b>Chapter 4: Fluxes, Slags, Refractories and Electrodes</b> .....	<b>75</b>
4.1 Fluxes .....	75
4.2 Slags .....	77
4.3 Refractories .....	86
4.4 Electrodes .....	91
<b>Chapter 5 : Pyrometallurgy</b> .....	<b>95</b>
5.1 Principles of Pyrometallurgy .....	95
5.2 Thermodynamic Terms and Definitions .....	96
5.3 Application of Thermodynamics to the Reduction of Metals .....	109
5.4 Velocity of Reduction Reactions .....	116
5.5 Smelting .....	117
5.6 Converting .....	119
5.7 Distillation Processes .....	130
5.8 Heat Balance .....	133
5.9 Problems .....	134
<b>Chapter 6 : Hydrometallurgy</b> .....	<b>139</b>
6.1 Introduction .....	139
6.2 The Leaching Procedure .....	141
6.3 Leaching Methods .....	142
6.4 Separation of Solution from Tailing .....	146
6.5 Concentration and Purification .....	148
6.6 Recovery of Metals from Solution .....	157
6.7 Losses of Metals .....	161
6.8 Problems .....	167
<b>Chapter 7 : Electrometallurgy</b> .....	<b>169</b>
7.1 Introduction .....	169
7.2 Electrolysis .....	169
7.3 Definitions and Electric Units .....	172
7.4 Problems .....	179
<b>Chapter 8 : Applications of Extraction Procedures</b> .....	<b>181</b>
8.1 The Choice of Extraction Method .....	181
8.2 Extraction of Aluminium .....	182
8.3 Extraction of Cobalt .....	191
8.4 Extraction of Copper .....	194
8.5 Extraction of Gold .....	206
8.6 Extraction of Iron .....	209
8.7 Extraction of Lead .....	241
8.8 Extraction of Magnesium .....	246
8.9 Extraction of Nickel .....	253
8.10 Extraction of Silver .....	257
8.11 Extraction of Tin .....	259
8.12 Extraction of Titanium .....	262
8.13 Extraction of Tungsten .....	264
8.14 Extraction of Uranium .....	269
8.15 Extraction of Zinc .....	276
8.16 Problems .....	285

	<b>Page</b>
<b>Chapter 9 : Refining of Metals</b> .....	289
9.1 Introduction .....	289
9.2 Fire Refining .....	291
9.3 Electrolytic Refining .....	320
9.4 Problems .....	329
<b>Appendix A.1</b> .....	333
<b>Appendix A.2</b> .....	345
<b>References</b> .....	349
<b>Subject Index</b> .....	353



## Preface

The Arab countries, in particular the Gulf region, are rich in mineral ore deposits with new deposits being discovered almost daily. It is generally felt that it would be advantageous if the countries could utilize the deposits rather than being solely dependent on income from oil. King Saud University's Department of Chemical Engineering is currently offering two courses in extractive metallurgy.

It is difficult to obtain a suitable student's textbook which covers the full syllabus of the extractive metallurgy courses. Some textbooks on extractive metallurgy for use by students are out of date, as far as facts and figures and literature information are concerned. This is due to the fact that extractive metallurgy of the major metals has developed rapidly in recent years. Also, many books have made a distinction between 'ferrous' and 'non-ferrous' extractive metallurgy which is now meaningless since the same principles are involved.

Traditionally, the teaching of metallurgical engineering has been problem orientated with worked example problems being most useful in the study of the text material. However, despite this, most textbooks give very few useful worked examples, and deal with the technical aspects of the subject rather than with the fundamental basics. Hence, the author aims at compiling this textbook to provide the students with a comprehensive up-to-date source of informa-

tion, dealing with the very basics of the subject and presenting a liberal number of useful worked examples.

The book is divided into nine chapters, opening with a general introduction to the subject. This is followed by two chapters on metal ores, their properties, and their preliminary physical treatment or "mineral dressing." Chapter four introduces flux, slags, refractories and electrode-making. The next three chapters deal with the basics of the three alternative approaches to metal extraction and refining: pyrometallurgy, hydrometallurgy and electrometallurgy. Pyrometallurgical processes are described in full detail in chapter five followed by hydrometallurgical processes in chapter six, while chapter seven deals with electrometallurgical processes. In chapter eight different outlines are presented of extraction procedures for fourteen metals which are relative to the Kingdom of Saudi Arabia, together with the main methods for their extraction. Chapter nine is the concluding chapter, on the refining of metals for the production of alloys and high purity metals.

The author is grateful for considerable helpful advice, suggestions and criticism from his friends in the Department of Chemical Engineering, King Saud University, in particular for advice on "Ore Dressing" from Dr. F.A. Abdul-Salam and Dr. H.E. El-Shall.

*M.E. El-Dahshan*

